

Schedule Line : A Line Ger
Editing A Line

By Current Job Start
 Specify Below
 History Days

:
Days in Schedule

Current Job Started @ 08/11/2009 12:05

Order Nbr	Model	Part Number	Description	Die STS	Duration	Build Pcs	Racks Req'd / Empty	INV Qty	BOM Qty
CURRENT	C307 4DR	3M51-R27886-AJ 3M51-R27887-AH	W/H Inner RH W/H Inner LH	Repair	03:30:00	1000	85 / 11 85 / 11	0 0	
<input type="text" value="1"/>	C307 4DR	7M51-16016-BA 7M51-16015-BA	Front Fender LH (sport) Front Fender RH (sport)	Available	02:15:00	550	28 / 30 28 / 30	20 20	
<input type="text" value="2"/>	P11	30753310	SUN-ROOF	Available	07:30:00	2340	117 / 110	620	
<input type="text" value="3"/>	P11	8643288 8643289	REAR DOOR OUTER LH REAR DOOR OUTER RH	Available	07:30:00	2340	12 / 15 12 / 13	40 0	
<input type="text" value="4"/>	C307 4DR	7M51-A24720-BA 7M51-A24721-BA	Rear door inner RH Rear door inner LH	Available	03:30:00	1000	50 / 70 50 / 70	20 40	4008
<input type="text" value="5"/>	P11	4N51-F11140-AD	FRONT FLOOR	Available	07:30:00	2340	117 / 110	40	
<input type="text" value="6"/>	P11	30744094	B/SIDE OUTER LH	Available	07:00:00	2340	23 / 25	200	900
<input type="text" value="7"/>	C307 4DR	7M51-A20204-BA 7M51-A24704-BA	Front Door Outer RH Rear Door Outer RH	Available	03:30:00	1000	85 / 110 85 / 110	60 60	-98
<input type="text" value="8"/>	P11	30753565	DASH PANEL	Available	07:30:00	2340	117 / 110	180	
<input type="text" value="9"/>	C307 4DR	4N51-F11140-AD	Front Floor	Available	03:30:00	1000	17 / 18	20	-98
<input type="text" value="10"/>	C307 4DR	4N51-F11140-AD	Front Floor	Available	03:30:00	1000	17 / 18	20	-98
<input type="text" value="11"/>	C307 4DR	5M51-F40616-CA	Decklid Outer (regular)	Available	03:30:00	1000	40 / 43	0	
<input type="text" value="12"/>	C307 4DR	5M51-F40616-DA	Decklid Outer (sport)	Available	02:15:00	550	22 / 43	100	

Scheduling Module

The Scheduling Module is a tool to Schedule production in both extended and daily plans according to inventory and plant requirements. The module will also show die maintenance status and maintain communication between the Tool Room and Production personnel.

The status of the Blanks, Racks, Dies, along with Inventory requirements can be viewed and analyzed using the different screens and reports that are available to facilitate the decision making process.

- Look at inventory BOH: blanks and stamped parts
- Input of build schedule for next 14 days
- Flag when less than 2 days supply
- Build plan will be generated based on:
 - Blanks on Hand
 - Die availability
 - Rack fleet size
 - Facility Schedule
- Forecast for timing and quantity of when blanks will be delivered
- Recommend die set schedule based on BOH and build schedule

Scheduling View Schedule : A Line

Generated @: 03/17/2010 14:12:09

View Schedule
RK Fleet Status

Current Job Status: **BS1A-72071 J48CC Rear Door Inner**
 Job Started behind Schedule By: -16.0 Hours @03/17/2010 12:12:16
 Changeover Completed On Time: +23.6 Minutes
 Production Running Behind: -39% (-40.6 Minutes -197 Pcs) (Build Pcs 303/500)
 Next Scheduled Job Expected to Start Late by: -16.6 Hours (**8643288 P11 Rear Door Outer**)
 Next Job Scheduled To Start in: +18 Minutes (**03/17/2010 14:30:00**)

Select Line_ID: < All Departments > < A Line > Refresh

A Line: Schedule Created @: 03/17/2010 13:59:56 (rlindma1) XLS Copy HTML Copy

Date	Time	Duration	Model	Part Number	Description	Die STS	Build Pcs	Racks Reqd / Empty	INV Qty	BOM Qty
03/16/2010	07:00	00:00			Start of Day: Tue					
03/16/2010	07:00	01:30	J48CC	BS1C-70601	ROOF	Available	823 / 600	N/A	0	4052
03/16/2010	08:30	07:00	J48CC	BS1A-03G01-A	FRONT FLOOR	Available	1099 / 500	N/A	228	
03/16/2010	15:30	04:45	C307 4DR	5M51-F27846-AE	B/S Outer RH (regular)	Available	821 / 1000	N/A	60	
03/16/2010	20:15	03:45	J48CC	BS1A-72071 BS1A-73071	REAR DOOR INNER RH REAR DOOR INNER LH	CURRENT	302 / 500	4 / 10 4 / 10	112 56	
03/17/2010	00:00	07:00			End of Day: Tue					
03/17/2010	07:00	00:00			Start of Day: Wed					
03/17/2010	07:00	07:30	J48CC	BS1A-72071 BS1A-73071	REAR DOOR INNER RH REAR DOOR INNER LH	CURRENT	302 / 500	4 / 10 4 / 10	112 56	
03/17/2010	14:30	07:30	P11	8643288 8643289	REAR DOOR OUTER LH REAR DOOR OUTER RH	Available	2340	12 / 15 12 / 13	40 0	
03/17/2010	22:00	02:00	C307 4DR	7M51-16016-AA 7M51-16015-AA	Front Fender LH (regular) Front Fender RH (regular)	Available	571	28 / 30 20 / 30	340 240	4052
03/18/2010	00:00	07:00			End of Day: Wed					
03/18/2010	07:00	00:00			Start of Day: Thu					
03/18/2010	07:00	01:30	C307 4DR	7M51-16016-AA 7M51-16015-AA	Front Fender LH (regular) Front Fender RH (regular)	Available	429	21 / 30 21 / 30	340 240	4052
03/18/2010	08:30	07:30	P11	8643271 8643270	FRONT DOOR OUTER RH FRONT DOOR OUTER LH	Available	2340	112 / 20 112 / 10	40 20	
03/18/2010	16:00	02:15	C307 4DR	5M51-F40616-DA	Decklid Outer (sport)	Available	550	22 / 43	100	
03/18/2010	18:15	05:45	P11	30744094	B/SIDE OUTER LH	Available	1922	19 / 25	200	900
03/19/2010	00:00	07:00			End of Day: Thu					
03/19/2010	07:00	00:00			Start of Day: Fri					
03/19/2010	07:00	01:15	P11	30744094	B/SIDE OUTER LH	Available	418	4 / 25	200	900
03/19/2010	08:15	02:15	C307 4DR	7M51-16016-BA 7M51-16015-BA	Front Fender LH (sport) Front Fender RH (sport)	Available	550	28 / 30 28 / 30	20 20	
03/19/2010	10:30	02:30	J48CC							

Schedule view with production status alerts

ACE Manufacturing 14 Day Schedule Dura-Sys Inc OnTrack

Production Schedule - A Line (created by rlindma1 @ 03/17/2010 13:59)

	0:00	1:00	2:00	3:00	4:00	5:00	6:00	7:00	8:00	9:00	10:00	11:00	12:00	13:00	14:00	15:00	16:00	17:00	18:00	19:00	20:00	21:00	22:00	23:00		
Tue 03/16								J48CC Roof J48CC 600			J48CC Front Floor J48CC 500						C307 4DR B/S Outer RH (regular) C307 4DR 1000				J48CC Rear Door Inner J48CC 500 >>					
Wed 03/17								<< J48CC Rear Door Inner J48CC 500																	C307 4DR Front Fender (regular) C307 4DR 571 >>	
Thu 03/18								<< C307 4DR Front Fender (regular)			P11 Front Door Outer P11 2340						C307 4DR Decklid Outer (sport) C307 4DR 550								P11 BSO LH P11 1922 >>	
Fri 03/19								BSO LH P11 418			C307 4DR Front Fender (sport) C307 4DR 550			J48CC Roof J48CC 600			C307 4DR Decklid Inner C307 4DR 1000								C307 4DR B/S Outer RH (regular) C307 4DR 1000	
Sat 03/20																										
Sun 03/21																										
Mon 03/22											C307 4DR Decklid Inner C307 4DR 1000						C307 4DR WH Inner C307 4DR 1000								P11 Dash P11 1872 >>	
Tue 03/23								<< P11 Dash P11 468			J48CC Rear Door Inner J48CC 500 >>			<< J48CC Rear Door Inner J48CC 500			C307 4DR B/S Outer LH (regular) C307 4DR 1000								C307 4DR B/S Outer LH (sport) C307 4DR 550	
Wed 03/24											C307 4DR Hood Inner C307 4DR 1000						C307 4DR Left door outer C307 4DR 1000								C307 4DR Decklid Outer (regular) C307 4DR 1000	
Thu 03/25								<< C307 Dash C307									C307 4DR B/S Outer RH (regular) C307 4DR 3600 >>								<< C307 4DR B/S Outer RH (regular) C307 4DR 1000	
Fri 03/26																	C307 4DR B/S Outer RH (sport) C307 4DR 550								C307 4DR Decklid Inner C307 4DR 1000	
Sat 03/27																									P11 Rear Door Outer P11 702 >>	
Sun 03/28																										
Mon 03/29																										<< P11 Rear Door Outer P11 1638

Remark: Fill All Racks 3/17/2010 2:16 PM Schedule Sample.xls

Printed look ahead Schedule

-Additional information and demonstration can be obtained at www.dura-sys.com

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